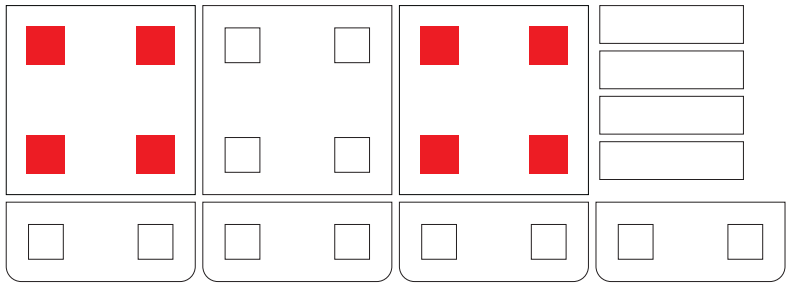
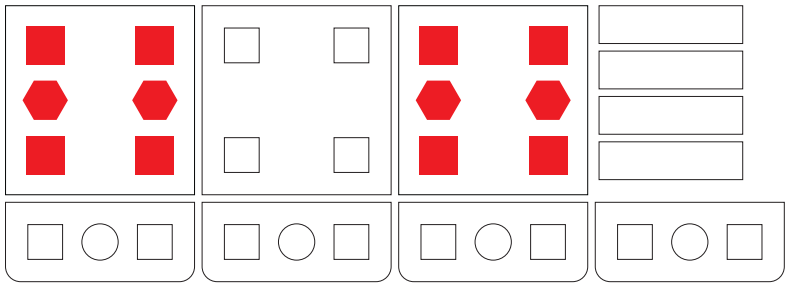
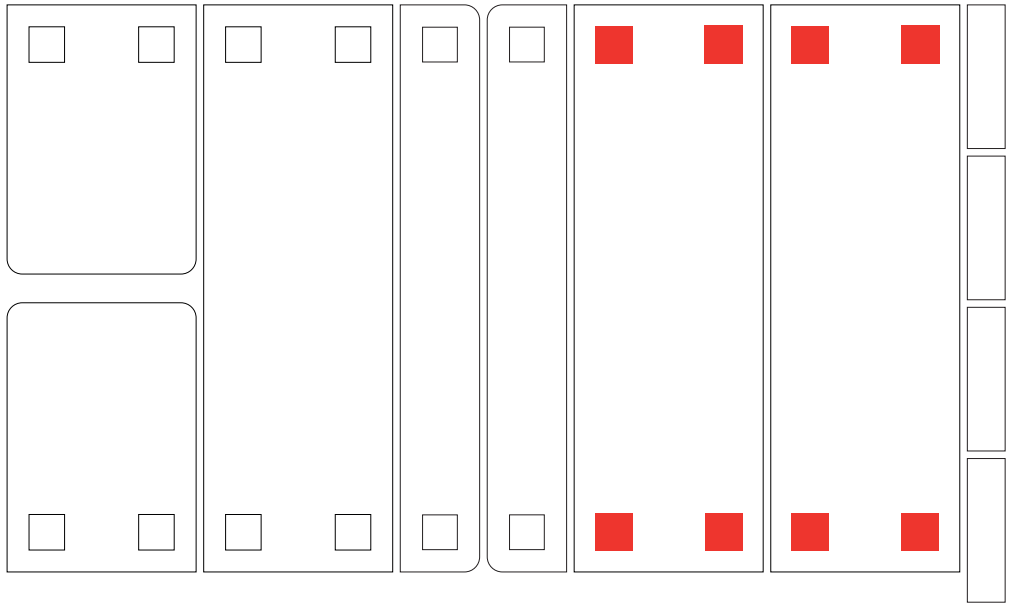
Classic domino



Domino with magnetic caps



Title domino



Magnets can be found here:
http://www.supermagnete.fr/eng/disc-magnets-neodymium/-disc-magnet-diameter-5mm-height-5mm-neodymium-n45-nickel-plated_S-05-05-N

Use standard M3 hex nuts (about 2.2mm heigh) in the caps

Use 5mm thick wood (MDF or plywood)
The thickness of the laser beam is taken into account to provide tight play (with an EPILOG Mini 40W), adjust dimensions of the holes if required. Red engravings have to be about 2.5mm deep.
Here are the settings used with the EPILOG Mini:
600dpi
Raster: speed 15% - power 100%
Vector: speed 17% - power 100%